

“Dual-Drive”

Electric Drive Vertical Table-Up Internal Broaching Machine

Uniquely
Suited To
The “Cell”
Manufacturing
Process



25180 Seeley ■ Novi, Michigan 48375-2044
Phone: (248) 471-4500 ■ Fax: (248) 471-0745
Website: www.broachingmachine.com
email: bms@broachingmachine.com



BROACHING MACHINE SPECIALTIES
customized broaching solutions

- Turnkey Broaching Systems: New & Remanufactured • Used Broaching Machines
- Broach Tools • Parts • Service • Production Broaching



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Small Foot Print: Requires approximately 50% less floor space than comparably sized hydraulically powered machines.

Better Part Finishes & Tool Life: Smooth cutting action yields better part finishes & tool life.

Less Maintenance: No Hydraulic system to maintain.

Cost Savings: Save on purchase and disposal costs of hydraulic oil, and lower your electric bill.

Floor Level Loading: No pits or platforms required.

Automatic Broach Handling: Ergonomic operation and high output.

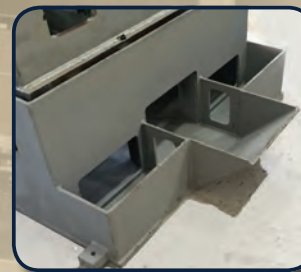
Easy Changeover: One touch programming for different tool lengths.



- SCREWS AND GUIDES FULLY PROTECTED FROM CHIPS AND DEBRIS



- PLANETARY ROLLER SCREW DRIVE
- HEAVY DUTY GUIDE POSTS



- CHIP CONVEYOR ACCESS

Machine Model	A	B	C	D	E	F	G
BMDDE 8x36	39	36	114	115	54	82	125
BMDDE 15x60	40	60	162	122	60	79	153
BMDDE 25x72	42	72	203	130	62	89	160
BMDDE 50x78	43	78	209	132	64	90	162

	BMDDE 8x36	BMDDE 15x60	BMDDE 25x72	BMDDE 50x78
TONAGE	8	15	25	50
STROKE	36	60	72	78
CUTTING SPEED	30	30	20	20
MAX. BROACH LENGTH	42	71	80	86
COOLANT CAPACITY (Gal.)	75	125	175	200

